

Pipe Cutting Band Saw Machine



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Model: PCBSM-24A1/A2 ; PCBSM-16A1/A2

Performance Characteristics

1. On-line Performance: Excellent (designed for flow process)
2. Cutting Capacity: ≤ 2 Min / pipeline(DN200 SCH40) ; ≤ 3 Min /pipeline(DN200 SCH40)
3. Kerf Quality : Good
4. Price: cheap

Technical parameter

1. Pipe diameter: DN50-600 ($\phi 60-610$) ; DN50-400 ($\phi 60-426$)
2. Pipe Structure: horizontal type with double column
3. Pipe materials: carbon steel, alloy steel, stainless steel and cryogenic steel.
4. Feed Speed: stepless speed regulation
5. Saw Belt Speed: 27、 52、 78 m/min/ stepless speed regulation of frequency conversion; 18、 42、 68 m/min
6. Saw Belt Size: 6700X*41*1.3/6550X*41*1.3 ; 4570X*34*1.1
7. Control System of Definite Length: Control System of Definite Length combined with logistics conveyer system
8. Logistics System: driven by motor with frequency converter